User

Tuesday, 28/10/2008 3:41:18 PM

Julie Dawson

Process Sheet

Customer Job Number

: CU-DAR001 Dart Helicopters Services

: 43040 **Estimate Number** : 10867

P.O. Number

This Issue : 28/10/2008 Prsht Rev.

: NC

First Issue : // **Previous Run**

: 42091

Type

: SMALL /MED FAB

Part Number

Drawing Name

: D412724044 : N/A

: HEAD REST ASSEMBLY RH

Drawing Number Project Number

: N/A : N/A

Drawing Revision Material

Due Date : 20/11/2008

Each

Checked & Approved By

Comment

: Est Rev:A 04.09.08

S.O. No. :

New Issue KJ/JLM

Additional Product

Written By

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

If D412-724-044 is a W/O on it's own.

Photocopy bluefile and create labels per PPP D412-724-044 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3303041 Head Rest



Comment: Qty.:

1.0000 Each(s)/Unit Total:

,0000 Each(s)



Qty Part Number

Description

D3303-041 **Head Rest**

D3304044





Comment: Qty.:

1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

D3304-044 Tube Assembly

5.0

AN52510R6

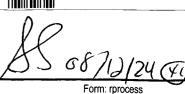
Screw

Comment: Qty.:

4.0000 Each(s)/Unit Total:

Pick: Packing Kit

Qty Part Number Description Batch



Dart Ae	rospace	Lia			i t						
W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	ROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Cate	gory:	NC	R: Yes N	lo DQ	A:	_ Date: _		
Resolution:		Disposition:			QA: N/C Closed: Date:						
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DATE	STEP	Description of NC	Corrective Action Section				Verification		Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	!	Sign & Date	Section C		Chief Eng	QC Inspector	

NCH:											
DATE		Description of NC		Verification	Annesial	Annual					
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NOTE: Date & initial all entries

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Jser:, 🐃 Julie	Dawson	Proc	cess Sheet		
Customer:	CU-DAR001 Dart Helicopters	Services	Drawing Name: HEAD RES	T ASSEMBLY RH	
Job Number:	43040		Part Number: D41272404	4	
Job Number:					
Seq. #:	Machine Or Operation:		Description :		
	4 AN525-10R6 Sc	crew			
6.0	QC4		CT 100% KITS FOR COMPLETENES		
7.0	ent: INSPECT 100% KITS FO PACKAGING 1		AGING RESOURCE #1		
7.0	PACING I	PACK	AGING RESOURCE #1		
Commo	ent: PACKAGING RESOUR	DE #1	<u> </u>	1 188119 18881 11881 1181 1881	
	Identify and pack for ship	oping as per PPP D412-72	24-044	2	•
	Location:PPP Rev:	- Praft		XS 08/	D/DY(XI)
8.0	QC21	FINAL	. INSPECTION/W/O RELEASE		
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Job Completion				Zyvu	00 10
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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
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Resolution		esolution:	Disposition	:	QA: N/C Closed: Date:						
NCR:			WORK ORDE	R NON-CONFORMA	NCE	(NCF	1)				
DATE	STEP	Description of NC Section A		Corrective Action Section	on B		Verific	Verification	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng		Sign 8 Date	Section C		Chief Eng	QC Inspector	
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NOTE: Date & initial all entries